

N40 PRIMER

DESCRIPTION

Bostik N40 Primer is a clear, non-staining solvent based primer for promoting the adhesion of urethane sealants to natural stone, most metals such as brass, aluminium, steel and some organic finishes where exceptional adhesion is required. Also suitable for many plastics, including ABS, Acrylic, PVC as well as glass.

PROPERTIES

Consistency : Water thin colourless liquid
Drying Time : 5 – 10 minutes
Staining : Non staining, will **not** darken on exposure to sunlight
Coverage : Approximately 100 lineal metres per litre
Flash Point : 12°C
Base : Alcohol
Appearance : Clear thin liquid
Application Time : Within 4 hours of or repriming required

APPLICATION INSTRUCTIONS

Substrates should be clean and dry, free of dust, dirt, grease or other contaminants. Apply the primer in a thin coat by brush or foam pad to both substrates. Apply before backer rod in joint applications.

Allow the primer to dry for a minimum of 5 minutes before installing the backing rod or sealant. Do not leave the primer longer than 4 hours before applying sealant. Re-prime if 4 years has elapsed without applying sealant.

FEATURES & BENEFITS

- Fast Drying
- High bond strength
- One part – no mixing required

CLEANING

Mop up spills with cloth or paper. Clean up with methylated spirits, Toluene, Xylene or MEK.

LIMITATIONS

Joints must be quite dry before the sealant is applied. Re-prime if affected by rain or dust. Use only on recommended substrates.

For unusual substrates contact Bostik for recommendations. Not for use on Porous substrates, i.e: concrete & timber

P.A.T.S (Pretested Adhesion To Substrate)

Bostik offer a service to eliminate potential field problems by pre-testing Bostik sealants & primers for adhesion with samples of the substrates and or coatings to be applied. Consult a Bostik representative for further information.

PRECAUTIONS

Primer N40 Should not be used:

- On porous substrates such as concrete & timber
- Bond should be made within 4 hours of applying the Primer N40
- Do not apply at temperatures below +5°C
- Do not dilute or mix with other solvents or primers

PACKAGING

1litre tins

SAFE HANDLING

Flammable

Keep away from open flames or sparking electrical equipment. Do not smoke where primer is being applied. Wear safety glasses and rubber gloves when handling. Refer to the Material Safety Data Sheet for specific details.

NB: A non-flammable version is available, Primer N41 for Internal / factory locations.

CLEAN UP

Where the N40 Primer has not completely dried, excess can be cleaned or removed with Bostik 9907 Solvent.

STORAGE & TRANSPORTATION

Highly flammable

Store in a cool dry place in accordance with Government Regulations. Refer to the Material Safety Data Sheet for specific details.

SHELF LIFE

Minimum of 12 months from the date of manufacture in original unopened containers.

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Item No	Stock Size
231436	1 Litre Tins

The representations and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik Australia Pty Ltd be liable to anyone except for replacement of the products or refund of the purchase price.

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